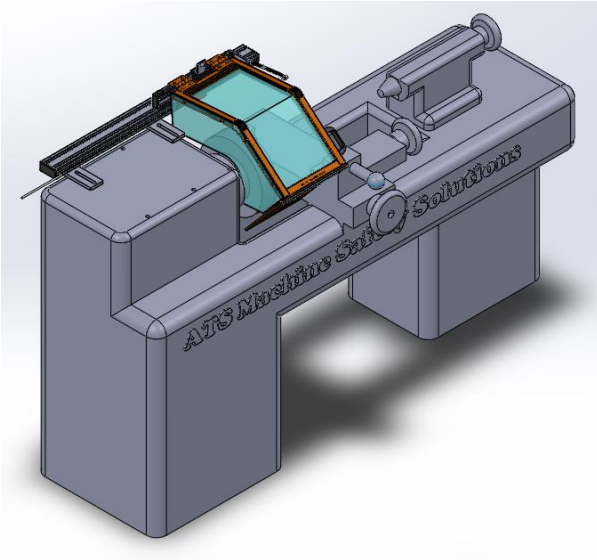
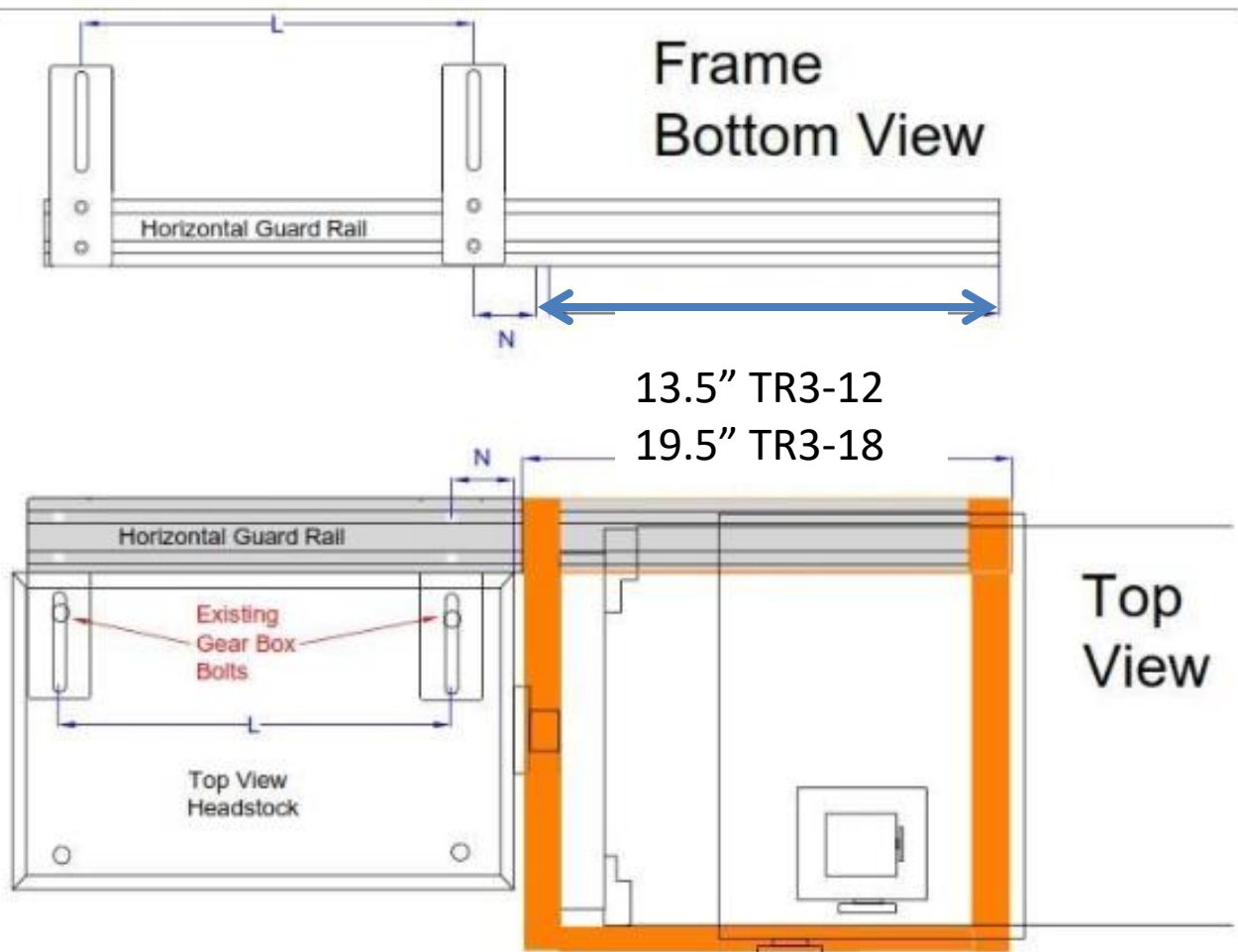




The guard is intended to mount by using the **existing gearbox lid bolts**. You may choose to drill and tap if desired.

1. Remove the 2 existing gearbox lid bolts that you intend to use for mounting.
2. Measure the overall length. Include the head length since most of these are socket head and recessed.
3. Find bolts approximately $\frac{1}{2}$ " to $\frac{3}{4}$ " longer. Depending on the size of the bolt, you may need a larger washer or two under the head of the bolt.

Bracket Layout



The brackets will need to be positioned on the 40x80mm extrusion rail first.

1. Measure the distance from the edge of gearbox to the first bolt (N)
2. Measure distance between gearbox bolts (L)
3. Layout the brackets based on these measurements, referencing from the right edge of the extrusion rail. Refer to the measurements above for the 12" or 18" wide version.



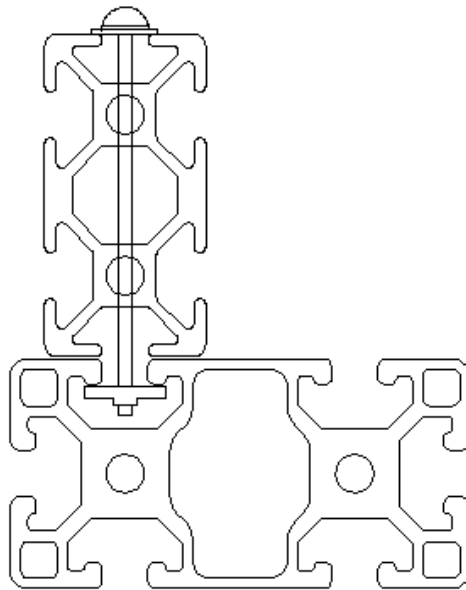
When mounting the frame to the gearbox make sure that it protrudes approximately 13.5" from the gearbox surface for the TR3-12 and 19.5" from the gearbox surface for the TR3-18 as shown.

TR3-12 : 13.5"

TR3-18: 19.5"



Use 5mm allen wrench to tighten



To attach the guard to the frame, you will need to loosen and orient the T-Nut such that it can slide through one of the top slots as shown. Slide the guard until the left side of the guard is in line with the gearbox side surface and tighten bolts (make sure you are not too close: not allowing the guard to hinge down with side lexan).

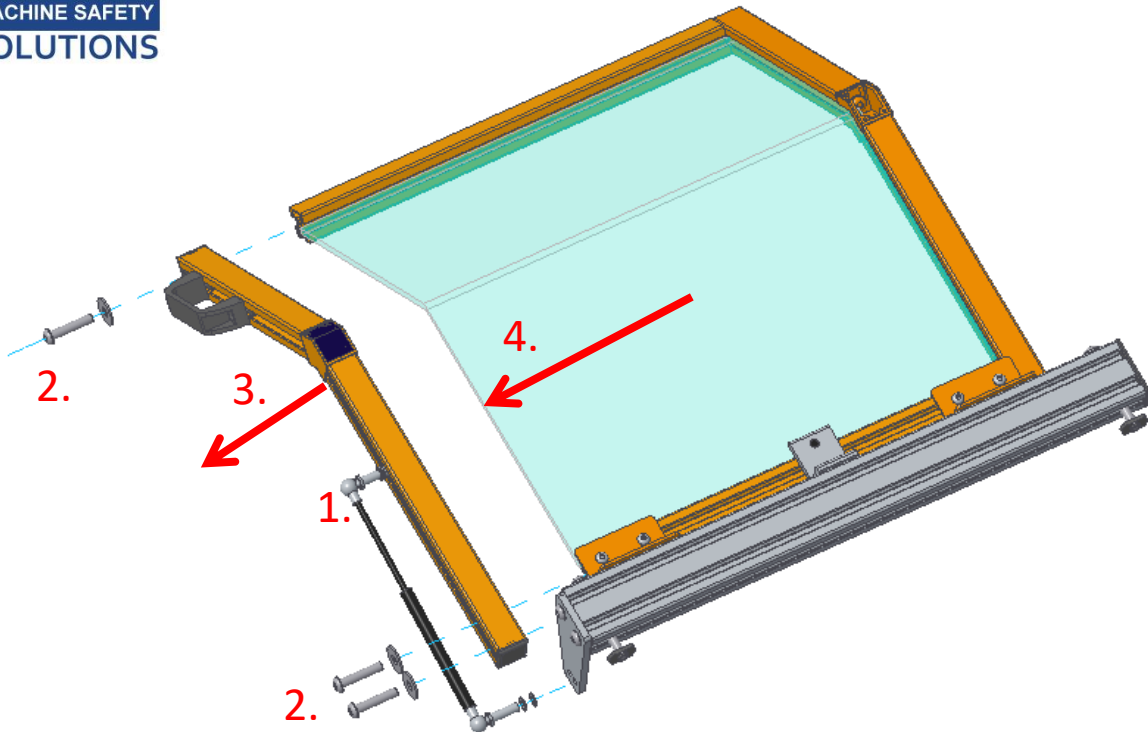


Line up T-nuts with allen wrench

SIDE LEXAN

4mm allen wrench required.

Use an allen wrench to move the T-Nuts on the left side of the guard so that they line up with the holes of the side lexan. Once all T-Nuts are aligned, bolt the lexan to the guard with the screws provided.



1. **Remove wire retention clip** from strut and disconnect gas strut at the front only. Let the gas strut hang down out of the way.
2. Remove the (3) M8 bolts by using a 5mm allen wrench.
3. Remove the right side guard frame
4. Slide the lexan out of the channel

Installation is the reverse of removal. Make sure the rubber gasket/ glazing is properly seated in the grooves before re-attaching frame. A rubber mallet may aid in seating in channel.

Cleaning

When cleaning the lexan, use a mild soap or windex. Be sure to use plenty of solution and a clean, damp rag to avoid scratching.